

## **Directions – North America Corporate Headquarters**

**IDS Scheer North America**  
1055 Westlakes Drive, Suite 100  
Berwyn, PA 19312

**Toll Free:** 800.810.2747

**Local:** 610.854.6800

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### **From the Pennsylvania Turnpike**

- Exit PA Turnpike at Valley Forge (exit 24).
- Take Route 202 South to Route 252 South (Paoli)
- After getting on Route 252, stay in the right-hand lane
- At the second traffic light (Westlakes Drive) take a right.
- 1055 Westlakes Drive (Building 3) is the second driveway on the right.

### **From Route 30**

- At the intersection of Routes 30 and 252, go North on Route 252
- At the second light (Swedesford Road to left, Howelville Road to right) take a left.
- Take the first right at Westlakes Drive (across from Syms).
- 1055 Westlakes Drive (Building 3) is the third building on your left-hand side.

### **From the Schuylkill Expressway (Route 76)**

- As you approach the Valley Forge/King of Prussia area on west-bound Rte. 76, exit at Route 202 South.
- Take Route 202 South to Route 252 South (Paoli).
- After getting on Route 252, stay in the right-hand lane.
- At the second traffic light (Westlakes Drive) take a right.
- 1055 Westlakes Drive (Building 3) is the second driveway on the right.

### **From Route 476 (the Blue Route)**

- Exit the Blue Route at Route 76 West.
- As you approach the Valley Forge/King of Prussia area on west-bound Rte. 76, exit at Route 202 South.
- Take Route 202 South to Route 252 South (Paoli).
- After getting on Route 252, stay in the right-hand lane.
- At the second traffic light (Westlakes Drive) take a right.
- 1055 Westlakes Drive (Building 3) is the second driveway on the right.

### **From 202 North (from points south)**

- Follow Route 202 North past Route 29
- Exit Route 202 North at Route 252 - Chesterbrook (Paoli)
- At the end of the ramp, take a right on to Swedesford Road

- Take an immediate left on to Westlakes Drive
- 1055 Westlakes Drive (Building 3) is the third building on your left-hand side.

**From 422**

- Follow 422 to 202 South (West Chester Exit)
- Take 202 South to 252 South (Paoli)
- Take a right at the second traffic light (Westlakes Drive)
- 1055 Westlakes Drive (Building 3) is the second driveway on the right.